

<u>Charger 16DL – Vee-Pad w/150hp Outboard</u> <u>Performance Analysis</u>

The Charger 16DL is a 16ft vee-pad design hull, originally designed by George Linder with the 18DL, both based on his well-known Challenger 21 hull. Our test hull is a somewhat light weight, 18deg (medium deep vee) hull design with a flat center pad, and specified with 150hp power and 6" setback jack plate. This is a well balanced setup to achieve maximum performance from this hull.

We have done a short analysis of top speed, dynamic stability and porpoising sensitivity through the full expected velocity range. We also completed a weight/performance sensitivity analysis. We used assumed setup details available from an on-water boat test. The performance results are very representative of the hull's capabilities. We used the new AeroMarine Research "Vee Boat Design Program", Version 7.15 to do the analysis, since it has many new features that make "fine tuning" the analysis quite easy for top speed, porpoising and stability simulation. Here are the results and a few of my conclusions from the analysis done. You'll see that the VBDP© results are very similar to those that the boat test runs recorded. You'll also see that the 150hp Charger 16DL is one great performing boat!



Dimensions supplied:

Hull weight (hull and deck, rubrail and steering rigging) = 800 lbsFuel weight (12 gallons) = 77 lbsMisc. weight (battery, oil, bilge, etc) = 150 lbsEngine weight = 409lbsDriver weight = 200 lbsTOTAL WEIGHT tested = 1636 lbsDriver weight = 200 lbs





Hull length = 16.1 ft ¹/₂ Vee width (planing vee) = 40 inches Width between outer strakes = 64 inches Center Pad Length = 12 ft Center Pad Deadrise = 0.1 deg (flat) Outboard engine = 150hp Evinrude XP Gear Ratio = 1.86:1 Hull width (widest) = 100 inches Hull deadrise at transom = 18 degrees Width between inner strakes = 31 inches Center Pad Width = 10 inches Center Pad AngleInc = 0.4 deg Lower Unit Height = -1 inch (below pad) Propeller rigged = 26P SS Raker

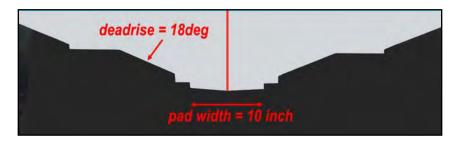


Figure 1 - General Dimensions

Here are the results from the performance analysis and a few of our conclusions.

1. <u>Top Speed estimate</u> – top speed is usually indicated by one or many of several performance parameters. I used the VBDP©'s new 1-2-3 automatic Analysis Wizard to quickly get us to a realistic prediction of maximum velocity. Using the VBDP©'s "Velocity Optimizer" feature, the 1st analysis step is to test at a "very high" angle of attack (WAngle) to quickly approximate the bounding maximum speed. For the 150hp Charger 16DL, this comes out as 75 mph. *[NOTE: this is not necessarily the capable speed of the hull/setup, but rather the 'bounding limit', to guide further analysis.]*

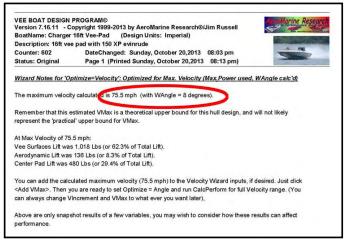


Figure 2 – The 1st step - "Bounding Maximum Velocity" (Summary Report Wizard – Velocity)

2. <u>Trim Angle (WAngle)</u> - In the 2nd analysis step, a detailed analysis of the trim angle (WAngle) to achieve velocity by the design provides more evaluation of hull performance at highest speeds. This step of performance analysis is the powerful of VBDP© and provides a huge amount of performance information – including a unique Summary Report Wizard that outlines in narrative format some of the key performance results and even recommendations. (See the complete Summary Report Wizard – Angle on page 9, below).

One of the amazing features of the VBDP© Summary Report Wizard (see *page 9, below*) is the Wizard's ability to sort through all the detailed performance data and interpret important conclusions. For example, a part of our 150hp Charger 16DL Report concludes, from analysis





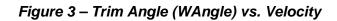
of WAngle trending..."There is a notable increase in WAngle, between 70.4 mph and 75.5 mph. The incremental increase was +217% more than the previous incremental increase in WAngle...<u>Velocities greater than 70.4 mph may be approaching a region of unsafe or unstable</u> <u>operation for this hull/setup</u>".

The detailed performance results show over 35 performance factors trended throughout the operating velocity range. (See the complete Performance Output Details – Performance Results

on page 8, below) As for determining maximum Velocity, we can see this by examining a couple of theses factors.

Reviewing required trim angle (Wangle) throughout the velocity range is often the best indicator of the onset of instability. At velocities higher than 70 mph, the 150hp Charger 16DL design requires increasingly high trim angles (greater than 4 degrees) representing increasing instability (see Figure 3 – Trim Angle (WAngle) vs. Velocity on page 3, below).





Further, the rate-of-change of the trim angle is also increasing. In fact, at 75 mph the trim angle would be 80% more than it was at 70 mph and would be increasing at a rate 3X the rate at 70 mph! This would likely cause the hull to be progressively more difficult to drive and possibly unpredictable handling. In all designs/setups there is a velocity beyond which the ability for driver to adequately input and adjust for the required changes in balance is not realistic (safe).

Thus, 70 mph can be considered the maximum upper limit of velocity for this setup.

3. <u>Dynamic Stability</u> – Often one of the determining factors for limiting velocity of performance is stability. Since no performance hull can be inherently stable (due to forces acting 'out-of-

balance' with static CG location), I use a measure of stability that references the dynamic CG of the hull. This is the centre of balanced moments of all aerodynamic and hydrodynamic forces while the hull is under the specified running conditions, referenced fore (+) of the transom. The dynamic CG will change throughout the range of operating velocities. (To maximize stability at operating velocity, the location of the "dynamic center of gravity" (XCGDynamic) should be as close to the Static CG (deadweight balance).

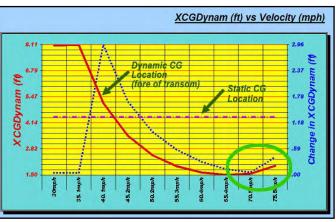


Figure 4 – Dynamic Stability vs. Velocity





This ideal situation is pretty well impossible for any performance boat, and so the <u>rate of change</u> of the XCGDynamic is also a good measure of how challenging the hull will be to maintain stability. It is important to review this performance characteristic throughout the full operating velocity range of the hull.

The observation for the 150hp Charger 16DL (see Figure 4 on page 3, above), is that the location of XCGDynamic changes from 8.1 ft fore of transom at 35 mph to 1.5 ft fore of transom at 70 mph. After the "hump" transition (at approximately 35 mph), the 150hp Charger 16DL exhibits no dramatic changes in XCGDynamic through the higher speed operating range. This generally smooth transition and absence of any "sudden" changes in XCGDynamic makes the "feel" of this hull one of general stability, and contributes to a more confident ride, with accessible control by the driver. So, the limiting (max) velocity can be estimated at 70 mph.

4. <u>Porpoising Analysis</u> - The VBDP© XPorpoise analysis is an engineering tool developed by AR® that helps predict your hull's inherent instabilities leading to porpoising. The technique is based on a unique Savitsky method of hydrodynamic prediction of the critical porpoise trim angle (CPA) for various hull/setup configurations, velocities and Lift characteristics.

Porpoising onset occurs when the lift is generated at a sufficiently high trim angle or sufficiently low deadrise hull so as to cause a dynamically unstable loading on the lifting surfaces. By analysis of a hull's design and performance characteristics and comparison to the CPA for each velocity in performance range, VBDP© can predict when the hull is susceptible to porpoising and when it is performing in a stable regime.

VBDP© analyzes the porpoising stability of the 150hp Charger 16DL hull design/setup throughout the entire operating velocity range and illustrates operation in "*stable planing regime*" or "*Porpoise instability regime*". When your hull is in the "stable planing range", the hull is less likely to experience porpoising. When your hull is in the "Porpoise instability regime", it is susceptible to porpoising.

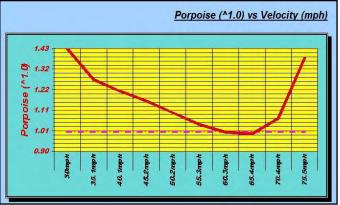


Figure 5 - Porpoise Analysis

It can be seen (*see Figure 5 on page 4, above*) that the "150hp Charger 16DL" is generally not susceptible to porpoising, since the hull design is operating in the "Stable Planing Regime" through the full velocity range tested. While the hull gets close to the "Porpoise instability Regime" at about 65 mph, it appears marginal and is unlikely to cause a problem. Porpoising, when presented, can be reduced by causing the hull to operate at lower trim angles.

5. <u>Lift/Drag Distribution</u> - VBDP© has a unique feature that shows the distribution of lift forces and drag forces by the key contributors of each design feature. For example, it can be seen (Figure 6 on page 5, below) that at 70 mph, the 150hp Charger 16DL hull gets 1170lbs (71%) of it's lift from vee planing surface; 411lbs (25%) lift from the vee-pad surface and 59lbs (4%) of it's



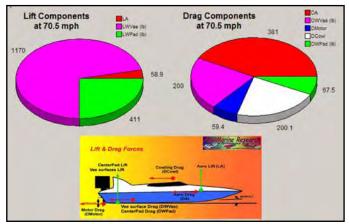


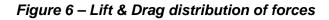
support from aerodynamic surfaces. A similar presentation of drag forces at 70 mph shows the distribution of drag from vee surfaces, vee-pad surface, motor/lower unit drag, cockpit drag and associated aerodynamic drag.

All of the details of these lift/drag forces (as they change through the entire velocity range) are shown on the Performance Results detailed analysis, and the relationship is very helpful when assessing the desired performance of each of the design features of the hull.

For example, our 150hp Charger 16DL hull gets the advantage of some aerodynamic lift even at

70 mph. Further the remaining support is well distributed between the vee surfaces and the center-pad surfaces (71%/25%) providing effective lift benefit from the zero-deadrise pad surface while maintaining excellent balance and control from the vee section lift forces. This is a good balance of vee/pad support lift. While there is no "rule of thumb" for what is the "right answer", more pad lift can improve performance due to the very efficient lift/drag of the flat (zero deadrise) pad design; while too much pad lift can cause some lateral instability.





6. <u>Propeller Sizing</u> - Approximate propeller sizing can be estimated by hydraulic calculation. The VBDP© software also does this for us after the Performance Analysis is completed. Based

on the test setup motor specifications predicted propeller pitch is presented. It may only be an approximated sizing, based on some assumptions (like max RPM occurs at max HP), but it can help for initial setups. The estimated propeller size for the specified setup is 26 to 27inch pitch. This compares well to the 26P prop that was specified in the test setup for our 150hp Charger 16DL hull.



Figure 7 – Propeller Sizing

7. <u>Boat Weight vs. Performance</u> – A common question asked as we complete a typical performance analysis for a hull design or setup is – *"What can I do to go a little faster?"* There are many factors that contribute to the overall performance and to the top speed of a hull design/setup – and every boat is different. One of the constants in high performance hull designs is, however, that performance hulls are very sensitive to weight and power.

So, less weight can make a significant difference to the performance of a hull, without making any other big changes to design, engine or setup.





If we were to reduce the total weight (currently 1636lbs) of our 150hp Charger 16DL hull by only 150lbs, the boat would require less total lift, thus generating less drag too. This allows the hull/setup to achieve the same velocities with less power expended – OR – it allows the hull to utilize its full power to achieve a higher top speed. In this case, we can see that the 150hp Charger 16DL hull would be capable of +2 to +3 mph faster with this reduction in weight.

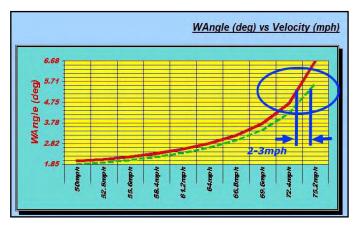


Figure 8 – Weight vs. Maximum Velocity





8. <u>Performance Analysis Reports</u> - Here's the design input and performance output that I got in my review of the 150hp Charger 16DL *G*

Contraction of the second second second	y Acronanie	Research®/Jim Russell	10.000 1082	www.aeromarineresearch can						
BoatName: Charger 16ft Vee-Pad (Design Units: Imperial) Description: 16ft vee pad with 150 XP evinrude										
Page 1 (Printed Monday, October 21,2013 12:04 pm)										
34.56	inches	2 (Non-VeeWdth N/A)	11	inches						
16	feet	4 (VeeAeroThk N/A)	6	inches						
40	inches	6 Vee Deadrise	18	degrees						
100	inches	8 Lwr Unit Height	-1	inches						
Asymmetrical	Selection	10 Hull Wet Length	13	feet						
No Steps	Selection	12 Length Step1	n/a	feet						
n/a	feet	14 Step Height	n/a	inches						
Yes	Option	16 Pad Length	12	feet						
10	inches	18 Pad Deadrise	0.11	degrees						
-1	inches	20 Pad AngleInc	0.4	degrees						
4	inches	22 Spray Width	2	inches						
	factor	Sector and the second of the speedy of the								
0	dearees	25 Vee AeroType (N/A)Zero Camber	Selection						
-	<u>g</u>		,							
16	feet	27 Driver Length	8	feet						
				feet						
	feet	so so so sourcestances		inches						
-										
800	lbs	33 Driver Weight	200	Lbs						
				Lbs						
		Contenter entry of the second state of the sec		(.05 to 1.0)						
				(
None	Select	39 Rear Cowling Height6		inches						
		G G		inches						
				moneo						
7	1000									
Angle	Selection	44 Accuracy	1	(.05%-10%)						
			6.72	(.05 %-10 %) mph						
				Select						
2	ucyices		Constant	Jacu						
150	цр	50 Dower Effy Easter	0.88	factor						
		19 MARCH 19 19 19 19 19 19 19 19 19 19 19 19 19		factor Selection						
		52 water Type	1 CSI	Selection						
3300										
0 D	Calasti	EE Oliver Medit	0							
		SURPRISE CONTRACTOR STATES		inches						
		Cardina Contraction (Contraction Contraction Contracti		inches						
4.75	inches	59 Torpedo Length	12	inches						
	DateChanged: Page 1 (Printed 34.56 16 40 100 Asymmetrical No Steps n/a Yes 10	DateChanged: Sunday, Octob34.56inches16feet40inches100inchesAsymmetricalSelectionNo StepsSelectionn/aOption10inches10inches10inches10inches10inches10inches10inches10inches10inches10inches10factor0degrees16feet-1.3feet2feet800Lbs77Lbs409LbsNoneSelection9inches6feet15mph2feet150HP328.1feet5500RPMOne DriveSelection	DateChanged: Sunday, October 20,2013 07:01 pm Page 1 (Printed Monday, October 21,2013 07:01 pm Page 1 (Printed Monday, October 21,2013 07:01 pm Page 1 (Printed Monday, October 21,2013 12:04 pm)34.56inches2 (Non-VeeWdth N/A) 4 (VeeAeroThk N/A) 6 Vee Deadrise 8 Lwr Unit Height 10 Hull Wet Length100inches8 Lwr Unit Height 10 Hull Wet LengthNo StepsSelection12 Length Step1 14 Step HeightNo StepsSelection16 Pad Length 18 Pad Deadrise 20 Pad AngleInc10inches20 Pad AngleInc4inches22 Syray Width0degrees25 Vee AeroType (N/A)16feet27 Driver Length 29 Fuel Length13feet33 Driver Weight 37 Boat CGNoneSelection39 Rear Cowling Height 41 Rear Cowling Width409Lbs39 Rear Cowling Height 41 Rear Cowling Width150HP 328.150 Power Effy Factor 52 Water Type150HP 550050 Power Effy Factor 52 Water Type	DateChanged: Sunday, October 20,2013 07:01 pm Page 1 (Printed Monday, October 21,2013 12:04 pm)34.56inches2 (Non-VeeWdth N/A) 11 4 (VeeAeroThk N/A) 6 6 Vee Deadrise 18 100 inches11 4 (VeeAeroThk N/A) 6 6 Vee Deadrise 18 100 inchesNo Steps n/aSelection12 Length Step1 1 N/An/A 1Yes 0.5Option feet16 Pad Length 18 Pad Deadrise12 0.1110inches feet12 Length Step1 1 N/An/AYes 0.5Option factor16 Pad Length 12 Dead AngleInc12 0.40degrees25 Vee AeroType (N/A)Zero Camber16 -1.3 2feet27 Driver Length 31 Motor Height22800 77 409Lbs inches33 Driver Weight 37 Boat CG200 0.45None 50 77 409Selection inches39 Rear Cowling Height6 41 Rear Cowling Width 60 60None 5 500Selection RPM44 Accuracy 48 Accel'n Model1150 328.1 5000HP Red RPM50 Power Effy Factor 7 0.88 52 Water Type0.88 Fresh						

Figure 9 – Performance Output Details - Specification





Figure 10 - Performance Output Details – Performance Results

/ersion 7.16.11 -						Jim Rus	sell	- Star	3987 www.aero	ce Boat Desil		
BoatName: Charger 16ft Vee-Pad (Design Units: Imperial) Description: 16ft vee pad with 150 XP evinrude												
												Counter: 602
Status: Original	Page 2 (Printed Monday, October 21,2013 12:04 pm)											
Analysis set: 'Optimize=Angle': Optimized for Max. Power Use (Req'd WAngle is calc'd)												
/elocity (mph)	15.	21.7	28.4	35.2	41.9	48.6	55.3	62.	68.8	75.5		
_WetVee (ft)	13.00	13.00	13.00	12.93	6.72	3.64	1.97	0.99	0.42	0.09		
SWet (sf)	1,277.7	438.0	193.8	99.6	51.8	28.1	15.2	7.6	3.2	0.7		
_A (lb)	0.6	1.6	3.4	6.1	9.2	13.5	19.8	29.9	49.8	118.7		
DA (Ib)	18.1	37.4	63.0	94.6	146.5	203.9	265.1	326.4	374.9	347.8		
OMotor (Ib)	3.0	6.1	10.2	15.4	21.6	28.9	37.1	46.3	56.6	69.9		
DCowl (lb)	9.1	19.0	32.6	49.8	70.6	95.1	123.2	155.0	190.4	229.4		
W (Total) (lb)	1,635	1,634	1,633	1,633	1,636	1,636	1,631	1,618	1,591	1,520		
DW(Total) (lb)	3,247	2,257	1,681	1,310	1,021	793	601	432	294	245		
DTotal (lb)	3,268	2,300	1,754	1,420	1,189	1,026	903	804	726	662		
NtTotal (Ib)	1,636	1,636	1,636	1,636	1,636	1,636	1,636	1,636	1,636	1,636		
(CGStat (ft)	4.45	4.45	4.45	4.45	4.45	4.45	4.45	4.45	4.45	4.45		
(CGDynam (ft)	8.05	8.03	8.06	8.07	4.47	2.77	1.94	1.57	1.52	1.95		
(Press (ft)	10.12	10.22	10.32	10.43	10.47	10.52	10.61	10.77	11.04	11.60		
NAngle (deg)	0.92	1.15	1.40	1.67	1.77	1.92	2.17	2.62	3.55	7.01		
Porpoise (^1.0)	2.35	1.85	1.51	1.27	1.19	1.12	1.04	0.99	1.03	1.39		
PReqd (hp)	130.7	133.2	133.1	133.1	132.8	132.9	133.2	133.1	133.1	133.3		
lime (sec)												
Accelln (fps/s)												
CLA	0.0130	0.0162	0.0197	0.0235	0.0249	0.0271	0.0306	0.0369	0.0500	0.0988		
CDA	0.1499	0.1452	0.1403	0.1350	0.1331	0.1301	0.1254	0.1173	0.1013	0.0534		
CLW	0.0027	0.0038	0.0050	0.0064	0.0086	0.0118	0.0169	0.0264	0.0504	0.1835		
CDW	0.0054	0.0052	0.0051	0.0051	0.0054	0.0057	0.0062	0.0070	0.0093	0.0295		
CDCowl	0.2581	0.2581	0.2581	0.2581	0.2581	0.2581	0.2581	0.2581	0.2581	0.2581		
CDMotor	0.0089	0.0087	0.0085	0.0084	0.0083	0.0082	0.0082	0.0081	0.0080	0.0075		
CLWVee	0.0026	0.0036	0.0049	0.0063	0.0085	0.0002	0.0169	0.0273	0.0556	0.2501		
_Wee (lb)	1,377	1,412	1,434	1,451	1,423	1,391	1,346	1,285	1,199	1,045		
ARVee (ID)	0.26	0.26	0.26	0.27	0.51	0.94	1,340	3.47	8.28	37.99		
DWVee (lb)	3,006	2,089	1,555	1,210	929	708	521	358	226	165		
DelStab (ft)	-2.1	-2.2	-2.3	-2.4	-6.0	-7.8	-8.7	-9.2	-9.5	-9.7		
CLWPad	0.0043	-2.2 0.0051	0.0060	0.0070	0.0092	0.0123	0.0165	0.0236	0.0393	0.1157		
_WPad (lb)	258	222	198	182	213	245	284	332	393	475		
ARPad (ID)	0.07	0.07	0.07	0.07	0.11	245 0.16	264 0.24	0.34	0.53	475 1.14		
	12.000	12.000	12.000	12.000	0.11 7.686	0.16 5.070	0.24 3.517	0.34 2.443	0.53 1.584	0.732		
_WetPad (ft)	(S) 5545	168	12.000	99.3		5.070 85.1		2.443 73.4		0.732 79.7		
DWPad (Ib) /CG (ft)	241 2.89	2.91	2.93	99.3 2.95	92.6 2.96	85.1 2.97	79.3 3.00	73.4 3.03	68.1 3.11	79.7 3.40		





Figure 11 - Summary Performance Report Wizard – Angle Optimized (for Max Power)







Get your fully illustrated, 13th edition copy of the "*Secrets of Tunnel Boat Design*" book, with over 200 pages of design practices and formulae and over 150 photographs.

The publications "History of Tunnel Boat Design" book, "Secrets of Propeller Design " book, the "Tunnel Boat Design Program©" software, and the "PropWorks2" software for speed prediction and propeller selection are available at the AeroMarine Research web site. <u>http://www.aeromarineresearch.com</u>

"Secrets of Tunnel Boat Design©" book – <u>http://www.aeromarineresearch.com/stbd2.html</u>

"History of Tunnel Boat Design©" book - http://www.aeromarineresearch.com/history.html

"Secrets of Propeller Design©" book - http://www.aeromarineresearch.com/historyofpropellers.html

"Tunnel Boat Design Program© ", V7 software - http://www.aeromarineresearch.com/tbdp6.html

"Vee Boat Design Program© " software - http://www.aeromarineresearch.com/vbdp.html

"PropWorks2©" software for propeller selection and powerboat speed prediction http://www.aeromarineresearch.com/prop2.html

Copyright© AeroMarine Research®. All rights reserved.

Material from this report may not may be reproduced, transmitted, transcribed or translated into any language, in any form, in whole or in part, by any means without the prior written permission of AeroMarine Research® or Jim Russell. Information in this report is subject to change without notice and does not represent a commitment on the part of AeroMarine Research®. AeroMarine Research® may make improvements and/or changes to this manual and/or in the software used to prepare this Report at any time. This Report, The Secrets of Tunnel Boat Design book©, Vee Boat Design Program© software, and the Tunnel Boat Design Program©, Version 7 software, are copyrighted by Jim Russell and AeroMarine Research®.

About AeroMarine Research:

Jim Russell is a professional engineer with a mechanical and aeronautics background. Currently living in Canada, he has done extensive aerodynamic research at University of Michigan, OH and University of Toronto, Canada and marine research at the NRC water channel laboratory in Ottawa, Canada. His published works and papers are highly acclaimed, and are specifically related to the aerodynamics and hydrodynamics of high performance catamarans and tunnel boats, vee and vee-pad hulls. Russell has designed and built many tunnel and performance boats. As a professional race driver, he piloted tunnel boats to Canadian and North American championships. He has written power boating articles for many worldwide performance magazines and has covered UIM and APBA powerboat races. He has appeared on SpeedVision's 'Powerboat Television' as a guest expert on 'Tunnel Hulls', was performance/design technical consultant on National Geographic's 'Thrill Zone' TV show, and editorial consultant on Discovery Channel's 'What Happened Next' TV show. Russell is the author of the "Secrets of Tunnel Boat Design[©] book, "The Wing in Ground Effect - Their relation to Powerboats[©]", book, and the "Secrets of Propeller Design[©]" book. His company has designed and published the well-known powerboat design software, "Tunnel Boat Design Program©" and "Vee Boat Design Program[©]" specifically for the design and performance analysis of tunnel boats, powered catamarans, performance Vee and Vee-Pad hulls.





Notes about this Report: The considerations addressed in this report are for a high performance powerboat design and application and thus results are highly dependent on detailed specifics of the hull design, modifications, construction, hull setup and operation, and other factors that are not within the scope of this report. The TBDP©/VBDP© software uses proven engineering algorithms to predict performance of planing hull designs of different configurations and lends itself well to comparative performance analysis. The software provides typical predictive performance data to aid in making design comparisons which may be helpful toward making design decisions.

Since the existing design of the hull, any subsequent modifications, and ultimate performance is complex, this performance review, this report and included recommendations are for your information only and cannot guarantee the results.

LIMITED WARRANTY AND LIABILITY

The Report and accompanying written materials are provided "as-is" without warranty of any kind including the implied warranties of merchantability and fitness for a particular purpose, even if AeroMarine Research© and Jim Russell has been advised of that purpose. AeroMarine Research© and Jim Russell specifically does not warrant the information in the Report, and will not be liable for any direct, indirect, consequential or incidental damages arising out of the use of, or inability to use such product even if AeroMarine Research© and Jim Russell has been advised of the possibility of such damages. AeroMarine Research© and Jim Russell is in no way liable for incidental, indirect, or consequential damages whatsoever (including, without limitation, damages for loss of business profits, business interruption, loss of business information, or any other pecuniary loss) arising out of the use of or inability to use the product or the provision of or failure to provide support services, even if AeroMarine Research© and Jim Russell has been advised of the possibility of such damages. In any case, AeroMarine Research© and Jim Russell has been advised of the possibility of such damages. In any case, AeroMarine Research© and Jim Russell has been advised of the possibility of such damages.

No part of this report may be reproduced, transmitted, transcribed or translated into any language, in any form or by any means without the prior written permission of AeroMarine Research© and Jim Russell. References to the Secrets of Tunnel Boat Design book, and Tunnel Boat Design software and Vee Hull Design software are sole property of AeroMarine Research© and Jim Russell.